

The current challenges and good practices in Japan

“Dose Reduction Measures at Shika Nuclear Power Station Unit-1”

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Mr. Takahashi presented the following exposure reduction measures implemented at Shika Nuclear Power Station Unit 1,

- Implementation of automation equipment for operations like replacement of CRD.
- Adoption of low Co material
- Installation of temporary shields
- Shortening of working time by mockup training
- Reduction of Co-60 source term by chemical decontamination
- Source term reduction of RHR pipes by adoption of cooling operation during cold shutdown

The water in the pipes provides an important shielding, and precaution measures about water, such as decreasing pipe drains in operations, were mentioned in the report.

Dose reduction measures on operation stage



Shield



- temporary shielding
- minimizing the drainage range



Distance

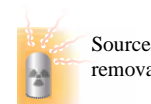


- securing the distance between source and working area
- preventing the thoughtless access to source



Time

- shortening the work time by mock-up
- control the work time



Source removal



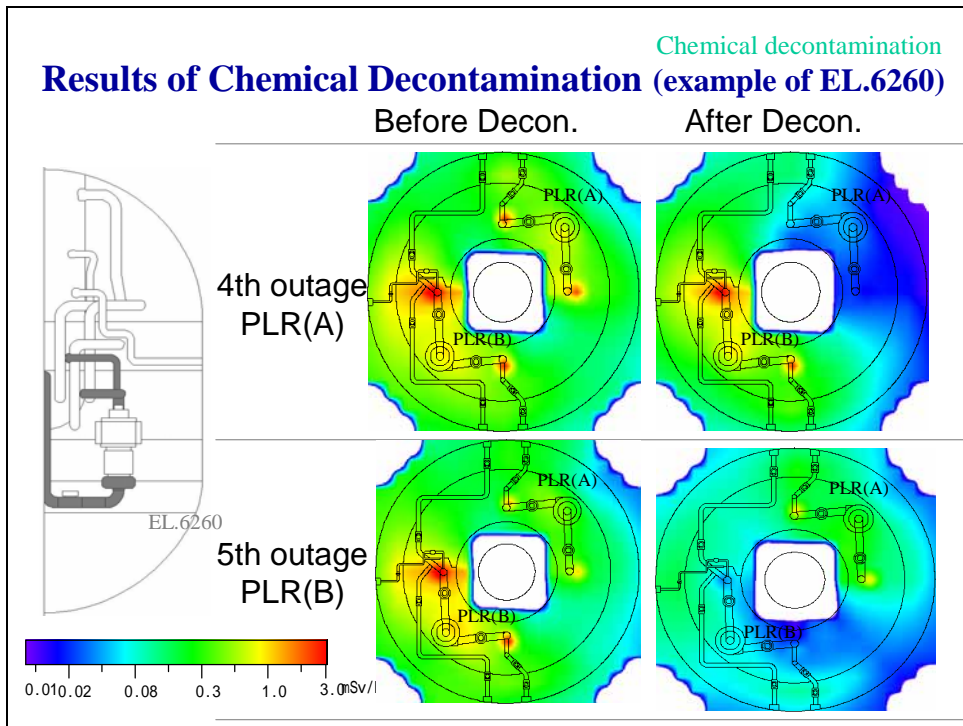
- **Chemical decontamination**
- **RHR low temperature shutdown cooling operation**



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Chemical decontamination

Results of Chemical Decontamination (example of EL.6260)



RHR low temperature shut down cooling operation

